



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-578-013
Job Sheet 176636-A



Part No: D350-578-013

Job Qty: 1 ea

Part Name: AS350/AS355 Bearpaws - Flat Top



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/16/18

Job Tracking No:

Due Date: 5/30/18

Created By: Sonia Quirion

Type: SOLD

Description:

Note: DWG REV H SHEET 12 IPP REV:A 11.01.04 NEW ISSUE VERF:JLM IPP Rev:B 11.03.03 AS PER DSI9539
REV.B DD verf:EC IPP REV:C 15.03.30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	5/30/18	5/30/18	0.00	0.00	Start Up Stores/Pkg-2			MAY 18 2018
105	Packaging	1 pcs	5/30/18	5/30/18	0.00	0.00	Packaging1-3			MAY 16 2018
110	QC	1 pcs	5/30/18	5/30/18	0.00	0.00	QC4			
120	Packaging	1 pcs	5/30/18	5/30/18	0.00	0.00	Packaging3-1			
125	DC	1 pcs	5/30/18	5/30/18	0.00	0.00	DC			
130	QC21-FG	1 Ea	5/30/18	5/30/18	0.00	0.00	QC21			DAS 21 1806-19

Part Op 120 - Identify and pack for shipping as per PPP D350-578-013 Location :FC072
Descriptions: 125 - Photocopy bluefile and type labels per PPP D350-578-013 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	12 Ea (12 ea)	90-Start up Operation	
D2529	Washer	12 Ea (12 ea)	90-Start up Operation	
D3601-1	Radius Block	12 Ea (12 ea)	90-Start up Operation	
D4012-1	Cushion	6 Ea (6 ea)	90-Start up Operation	
D4297-1	Bearpaw	2 Ea (2 ea)	90-Start up Operation	
MS21042L4	Nut	12 Ea (12 ea)	90-Start up Operation	
NAS1149D0463J	Washer	24 Ea (24 ea)	90-Start up Operation	
D4011-1	Clamp, Short	6 Ea (6 ea)	105-Packaging	5080650

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	12	287	0
	D2529	12	2,005	0
	D3601-1	12	128	0
	D4012-1	6	89	0
	D4297-1	2	4	0
	MS21042L4	12	2,953	0
	NAS1149D0463J	24	6,365	0
	D4011-1	6	102	0
105-Packaging				



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Container No: S071686



Part: D350-578-013

Job No: 176636-A

Serial No/Batch: S071685

Revision:
Inspector:

Date: 05/16/18

300
54
798

Part Specifications
Specifications could not be found.

Plex 5/16/18 7:31 AM dart.quirion.sonia



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003094	S062622 12X	AN4-16A	Bolt		ST343	15
003094	S071518	AN4-16A	Bolt	s068654	ST343	33
003094	S019348	D2529	Washer	S019345	ST008	33
003094	S071523	D2529	Washer	s069485	ST008	15
003094	S067124 12X	D3601-1	Radius Block	S067123	ST042	48
003094	S071520	D4012-1	Cushion	s044252 6X	ST545	24
003094	S071684	D4297-1	Bearpaw	s066157 2X	ST454	8
003094	S071521	MS21042L4	Nut	s056039 12X	ST303	48
003094	S071522	NAS1149D0463J	Washer	s055952 24X	ST263	96

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/16/18 7:26 AM dart.quirion.sonia

D4011-1 2X
(S080650)
S067468
S059047X4

D4011-1 (6X) S059047

Change Record

PAGE 1 OF 1

Part Number: D350-578-013

Description: BEARPAW

[illegible]

REFERENCE ONLY**5.0 PARTS LIST****5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION**

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit